	PIGAL s.p.a.	Revision nr. 3				
PIGAL SPA		Dated 20/5/2015				
		Dated 20/5/2015				
	FORZA 10 SIL	Printed on 14/12/2015				
		Page n. 1/11				
	Safety data sheet					
SECTION 1. Identification	n of the substance/mixture and of the company/unde	rtaking				
4.4. Droduct identifier						
1.1. Product identifier Code:	CS0001-(06466/67)					
Product name	FORZA 10 SIL					
	e substance or mixture and uses advised against tary silicone sealant, contains Polysiloxane and acetoxy curing agents.					
1.3. Details of the supplier of the s	•					
Name Full address	PIGAL s.p.a. Via G. Rossa, 2					
District and Country	40053 VALSAMOGGIA - Crespellano (BO)					
		ITALIA				
	Tel. +39 051969068					
	Fax +39 051969353					
e-mail address of the competent per						
responsible for the Safety Data Shee	et health.safety@pigal.it; pigalab@pigal.it					
1.4. Emergency telephone numbe						
For urgent inquiries refer to	+39 051969068 ore ufficio (8.30-13; 14-17.30) 118 (conta vicino)	attare il centro antiveleni più				
SECTION 2. Hazards ide	ntification.					
2.1. Classification of the substance	e or mixture.					
supplements). The product thus requir	rdous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLF es a safety datasheet that complies with the provisions of EC Regulation 1907 the risks for health and/or the environment are given in sections 11 and 12 of	7/2006 and subsequent amendments.				
2.1.1. Regulation 1272/2008 (CLP) Hazard classification and indication:	and following amendments and adjustments.					
2.2. Label elements.						
Hazard labelling pursuant to EC Regu	lation 1272/2008 (CLP) and subsequent amendments and supplements.					
Hazard pictograms:						
Signal words:						
Signal words:						
Hazard statements:						

PIGAL SPA	PIGAL s.p.a.	Revision nr. 3 Dated 20/5/2015
	FORZA 10 SIL	Printed on 14/12/2015 Page n. 2/11

EUH208

Contains: 4,4-dichloro-2-octyl-2H-isothiazol-3-one

May produce an allergic reaction.

Precautionary statements:

Safety data sheet available for professional users on request.

2.3. Other hazards.

During crosslinking, releases ACETIC ACID (CAS 64-19-7) by Triacetoxysilanes hydrolysis.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Information not relevant.

3.2. Mixtures.

Contains:

Identification. Distillates (petroleum), intermediate fraction	Conc. %.	Classification 67/548/EEC.	Classification 1272/2008 (CLP).
hydrotreated CAS. 64742-46-7 EC. 265-148-2	13,5 - 15	Xn R65, Note N	Asp. Tox. 1 H304, Note N
INDEX. 649-221-00-X			
Reg. no. 01-2119552497-29			
triacetoxyethylsilane			
CAS. 17689-77-9 EC. 241-677-4	2 - 2,5	R14, C R34, Xn R22	Acute Tox. 4 H302, Skin Corr. 1B H314, EUH014
INDEX			
Reg. no. 01-2119881778-15			
Ethyl/Methyl acetoxy silane (oligomers)			
CAS EC	1 - 1,5	C R34	Skin Corr. 1B H314
INDEX			
ACETIC ACID			
CAS. 64-19-7 EC. 200-580-7	released	R10, C R35, Note B	Flam. Liq. 3 H226, Skin Corr. 1A H314, Note B
INDEX. 607-002-00-6			
4,4-dichloro-2-octyl-2H-isothiazol-3-one			
CAS. 64359-81-5	< 0,1	T R23, C R34, Xi R37, Xi R43, N R50	Acute Tox. 2 H330, Acute Tox. 4 H302, Acute Tox. 4 H312, Skin Corr. 1C H314, STOT SE 3 H335, Skin Sens. 1A H317, Aquatic Acute 1 H400 M=1, Aquatic Chronic 1 H410
EC. 264-843-8			
INDEX			



PIGAL s.p.a.

Revision nr. 3

FORZA 10 SIL

Dated 20/5/2015

Printed on 14/12/2015

Page n. 3/11

Note: Upper limit is not included into the range.

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet. T+ = Very Toxic(T+), T = Toxic(T), Xn = Harmful(Xn), C = Corrosive(C), Xi = Irritant(Xi), O = Oxidizing(O), E = Explosive(E), F+ = ExtremelyFlammable(F+), F = Highly Flammable(F), N = Dangerous for the Environment(N)

SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT

Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT

Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION

Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.



FORZA 10 SIL

Dated 20/5/2015

Printed on 14/12/2015

Page n. 4/11

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Ensure that there is an adequate earthing system for the equipment and personnel. Avoid contact with eyes and skin. Do not breathe powders, vapours or mists. Do not eat, drink or smoke during use. Wash hands after use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store in a ventilated and dry place, far away from sources of ignition. Keep containers well sealed. Keep the product in clearly labelled containers. Avoid overheating. Avoid violent blows. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Regulatory References:

United Kingdom	EH40/2005 Workplace exposure limits. Containing the list of workplace exposure
	limits for use with the Control of Substances Hazardous to Health Regulations (as
	amended).
Éire	Code of Practice Chemical Agent Regulations 2011.
OEL EU	Directive 2009/161/EU; Directive 2006/15/EC; Directive 2004/37/EC; Directive
	2000/39/EC.
TLV-ACGIH	ACGIH 2012



PIGAL s.p.a.

Revision nr. 3

Dated 20/5/2015

FORZA 10 SIL

Printed on 14/12/2015

Page n. 5/11

ACETIC ACID

Threshold Limit Value.	Country	TWA/8h		STEL/15min	
.)po	country	mg/m3	ppm	mg/m3	ppm
OEL	IRL	25	10	37	15
OEL	EU	25	10		
TLV-ACGIH		25	10	37	15

Legend:

(C) = CEILING ; INHAL = Inhalable Fraction ; RESP = Respirable Fraction ; THORA = Thoracic Fraction.

TLV of solvent mixture: 25 mg/m3.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

Gloves suitable for up to 60 min (Nitrile, thickness> 0.1mm).

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear a hood visor or protective visor combined with airtight goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

SECTION 9. Physical and chemical properties.

9.1. Information on basic physical and chemical properties.



FORZA 10 SIL

Dated 20/5/2015

Printed on 14/12/2015

Page n. 6/11

Appearance	pasty
Colour	various
Odour	characteristic
Odour threshold.	Not available.
pH.	Not available.
Melting point / freezing point.	Not available.
Initial boiling point.	Not available.
Boiling range.	Not available.
Flash point.	> 60 °C.
Evaporation Rate	Not available.
Flammability of solids and gases	Not available.
Lower inflammability limit.	Not available.
Upper inflammability limit.	Not available.
Lower explosive limit.	Not available.
Upper explosive limit.	Not available.
Vapour pressure.	< 0,75 mmHg
Vapour density	Not available.
Relative density.	0,95 ÷ 0,99
Solubility	insoluble in water
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature.	Not available.
Decomposition temperature.	Not available.
Viscosity	Not available.
Explosive properties	Not available.
Oxidising properties	Not available.
9.2. Other information.	
S.Z. Other miorination.	

VOC (Directive 1999/13/EC) :	1,13 %
VOC (volatile carbon) :	0,45 %
Can pressure:	N.A.

SECTION 10. Stability and reactivity.

10.1. Reactivity.

Information not available.

10.2. Chemical stability.

Information not available.

10.3. Possibility of hazardous reactions.

The product may react violently with water.

ACETIC ACID: risk of explosion on contact with: chromium (IV) oxide, potassium permanganate, sodium peroxide, perchloric acid, phosphorus chloride, hydrogen peroxide. Can react dangerously with: alcohols, bromine pentafluoride, chlorosulphuric acid, dichromate-sulphuric acid, ethane diamine, ethylene glycol, potassium hydroxide, strong bases, sodium hydroxide, strong oxidising agent, nitric acid, ammonium nitrate, potassium tert-butoxide, oleum. Forms explosive mixtures with air.

10.4. Conditions to avoid.

Avoid overheating. Prevent moisture or water from penetrating inside the containers.

ACETIC ACID: avoid exposure to sources of heat and naked flames.



PIGAL s.p.a.

Revision nr. 3

Dated 20/5/2015

FORZA 10 SIL

Printed on 14/12/2015

Page n. 7/11

Protect from moisture.

10.5. Incompatible materials.

ACETIC ACID: carbonates, hydroxides, many oxides and phosphates. Oxidising substances and bases.

Reacts with: water, basic substances and alcohol. The reaction takes place with formation of acetic acid.

10.6. Hazardous decomposition products.

In case of hydrolysis: acetic acid. Measurements have shown that at temperatures higher than 150 ° C, for oxidative decomposition, is liberated a small amount of formaldehyde.

SECTION 11. Toxicological information.

11.1. Information on toxicological effects.

Distillates (petroleum), intermediate "hydrotreating" - According to literature the aliphatic and naphthenic hydrocarbons have a slightly irritating effect on the epidermis and mucous membranes. Degrease the skin. Narcotic. In the case of direct action on lung tissues (eg. By aspiration) can cause pneumonia.

ACETIC ACID LD50 (Oral). 3310 mg/kg Rat LD50 (Dermal). 1060 mg/kg Rabbit LC50 (Inhalation). 11,4 mg/l/4h Rat

PRODUCT - Acute Toxicity - ATEmix (oral): > 2000 mg / kg Aspiration Danger: due to the physico-chemical properties of the product is not expected aspiration hazard. Product - LD50 (skin) > 2009 mg/kg Rabbit.

SECTION 12. Ecological information.

12.1. Toxicity.

4,4-dichloro-2-octyl-2H-isothiazol-3-one
LC50 - for Fish.
0,0027 mg/l/96h Oncorhynchus mykiss (OECD 203)
EC50 - for Crustacea.
0,0057 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants.
0,048 mg/l/72h Pseudokirchneriella subcapitata (Prova statica OECD TG 201)
Chronic NOEC for Fish.
0,00056 mg/l Oncorhynchus mykiss (flusso, 97 d, crescita)

12.2. Persistence and degradability.

The paraffinic hydrocarbons fraction may be considered biodegradable in water and in air. They distribute mostly in the air. The small non biodegradable amount which spreads into water tends to accumulate in fish. **12.3. Bioaccumulative potential.**



Dated 20/5/2015 Printed on 14/12/2015

FORZA 10 SIL

Page n. 8/11

4,4-dichloro-2-octyl-2H-isothiazol-3-one

Partition coefficient: n-octanol/water.

2,8 mg/l

BCF.

< 13 Pesce Bioaccumulation is unlikely.

12.4. Mobility in soil.

4,4-dichloro-2-octyl-2H-isothiazol-3-one

Partition coefficient: soil/water. > 5662

Polymeric component: Insoluble in acqua. Allo cured state is insoluble in water. Good water separation by filtration. 12.5. Results of PBT and vPvB assessment.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%. **12.6. Other adverse effects.**

Information not available.

SECTION 13. Disposal considerations.

The valid EEC waste code are largely source-related; the manifacturer is, therefore, unable to specify waste codes for products used in various sectors. Small quantities of cured product can be treated as industrial waste similar to MSW. CER-code (suggested): 08 04 10.

13.1. Waste treatment methods.

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Avoid littering. Do not contaminate soil, sewers and waterways.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information.

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

SECTION 15. Regulatory information.

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.

Seveso category.

None.

3

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006.

Product. Point.

nt.

Contained substance.

		PIGAL s.p.a.	Revision nr. 3
PIGAL SPA			
			Dated 20/5/2015
		FORZA 10 SIL	Printed on 14/12/2015 Page n. 9/11
Point.	28	Distillates (petroleum), intermediate fraction hydrotreated Reg. no.: 01-2119552497- 29	
Substances in Candidate List (Art. 59	REACH).		
None.			
Substances subject to authorisarion (A	Annex XIV REACH).		
None.			
Substances subject to exportation repo	orting pursuant to (EC)	Reg. 649/2012:	
None.			
Substances subject to the Rotterdam (<u>Convention:</u>		
None.			
Substances subject to the Stockholm (Convention:		
None.			
Healthcare controls.			
Information not available.			
Product not intended for uses provided	1 for by Dir. 2004/42/CE	i.	
15.2. Chemical safety assessment	-		
No chemical safety assessment has be	een processed for the n	nixture and the substances it contains.	
SECTION 16. Other infor	mation.		

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 3	Flammable liquid, category 3
Acute Tox. 2	Acute toxicity, category 2
Acute Tox. 4	Acute toxicity, category 4
Asp. Tox. 1	Aspiration hazard, category 1
Skin Corr. 1A	Skin corrosion, category 1A
Skin Corr. 1B	Skin corrosion, category 1B
Skin Corr. 1C	Skin corrosion, category 1C
Eye Dam. 1	Serious eye damage, category 1



Dated 20/5/2015

Printed on 14/12/2015

Page n. 10/11

Skin Irrit. 2	Skin irritation, category 2
STOT SE 3	Specific target organ toxicity - single exposure, category 3
Skin Sens. 1A	Skin sensitization, category 1A
Aquatic Acute 1	Hazardous to the aquatic environment, acute toxicity, category 1
Aquatic Chronic 1	Hazardous to the aquatic environment, chronic toxicity, category 1
H226	Flammable liquid and vapour.
H330	Fatal if inhaled.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H315	Causes skin irritation.
H335	May cause respiratory irritation.
H317	May cause an allergic skin reaction.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
EUH014	Reacts violently with water.

Text of risk (R) phrases mentioned in section 2-3 of the sheet:

R10	FLAMMABLE.
R14	REACTS VIOLENTLY WITH WATER.
R22	HARMFUL IF SWALLOWED.
R23	TOXIC BY INHALATION.
R34	CAUSES BURNS.
R35	CAUSES SEVERE BURNS.
R37	IRRITATING TO RESPIRATORY SYSTEM.
R43	MAY CAUSE SENSITISATION BY SKIN CONTACT.
R50	VERY TOXIC TO AQUATIC ORGANISMS.

R65 HARMFUL: MAY CAUSE LUNG DAMAGE IF SWALLOWED.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation



FORZA 10 SIL

Dated 20/5/2015

Printed on 14/12/2015 Page n. 11/11

PEC: Predicted environmental Concentration

PEL: Predicted exposure level

PNEC: Predicted no effect concentration

REACH: EC Regulation 1907/2006

RID: Regulation concerning the international transport of dangerous goods by train

TLV: Threshold Limit Value

- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation

- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Directive 1999/45/EC and following amendments

- Directive 67/548/EEC and following amendments and adjustments
 Regulation (EC) 1907/2006 (REACH) of the European Parliament
- 4. Regulation (EC) 1272/2008 (CLP) of the European Parliament
- 5. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
- 6. Regulation (EC) 453/2010 of the European Parliament
- 7. Regulation (EC) 286/2011 (II Atp. CLP) of the European Parliament
- 8. Regulation (EC) 618/2012 (III Atp. CLP) of the European Parliament
- 9. The Merck Index. 10th Edition

- Handling Chemical Safety
 Niosh Registry of Toxic Effects of Chemical Substances
- 12. INRS Fiche Toxicologique (toxicological sheet)
- 13. Patty Industrial Hygiene and Toxicology
- 14. N.I. Sax Dangerous properties of Industrial Materials-7, 1989 Edition

15. ECHA website Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses. Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified: 01 / 02 / 03 / 04 / 05 / 06 / 07 / 08 / 09 / 10 / 11 / 12 / 15 / 16.